User Manual

Hybrid 6KW INVERTER / CHARGER

Version: 1.3

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

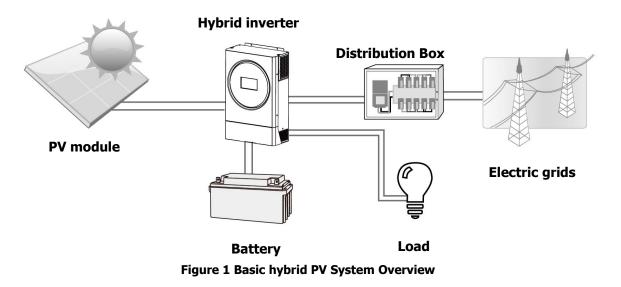


WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. CAUTION Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

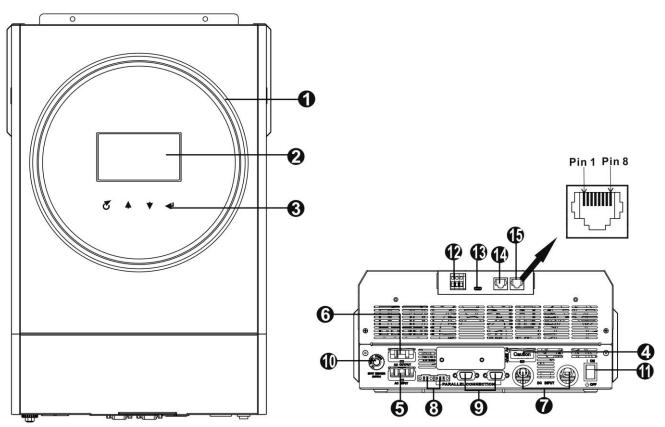
INTRODUCTION

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.



Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. **Never connect the positive and negative terminals of the solar panel to the ground.** See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.

Product Overview



NOTE: For parallel installation and operation, please check Appendix I.

- 1. RGB LED ring (refer to LCD Setting section for the details)
- 2. LCD display
- 3. Function buttons
- 4. PV connectors
- 5. AC input connectors
- 6. AC output connectors (Load connection)
- 7. Battery connectors
- 8. Current sharing port
- 9. Parallel communication port
- 10. Circuit breaker
- 11. Power switch
- 12. Dry contact
- 13. USB port as USB communication port and USB function port
- 14. RS-232 communication port
- 15. BMS communication port: CAN, RS-485 or RS-232

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:





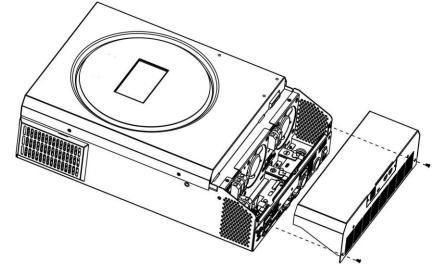
CD

User manual

Communication cable

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



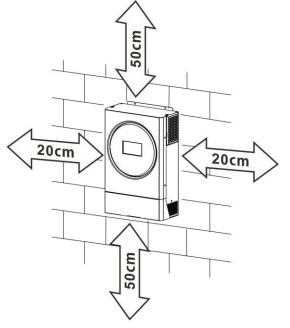
Mounting the Unit

Consider the following points before selecting where to install:

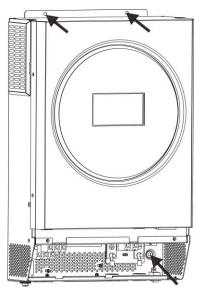
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between -10°C and 50°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



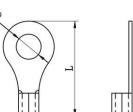
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

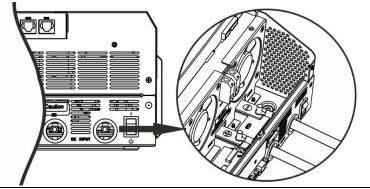


Recommended battery cable and terminal size:

Model	Typical	Battery	Wire Size	Ring Terminal		Torque	
	Amperage	Capacity		Cable	Dime	nsions	Value
				mm ²	D (mm)	L (mm)	
6KW	137A	200AH	1*2AWG or 2*6AWG	28	6.4	42.7	2~3 Nm

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the nuts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

<u>'</u>[

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6KW	10 AWG	1.2~ 1.6 Nm

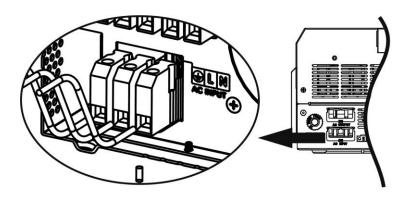
Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for eight conductors. And shorten phase L and neutral conductor 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.

⊕→Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



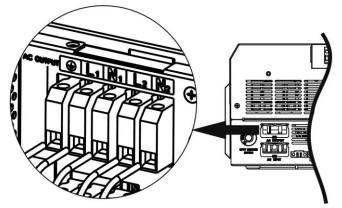


Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.
 Be sure to connect PE protective conductor () first.

⊖→Ground (yellow-green)

$L1 \rightarrow LINE$ (brown or black)

N1→Neutral (blue) L2→LINE (brown or black) N2→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING: Please switch off the inverter before you connect PV modules. Otherwise, it will damage the inverter.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
6KW	27A	10AWG	2.0~2.4Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

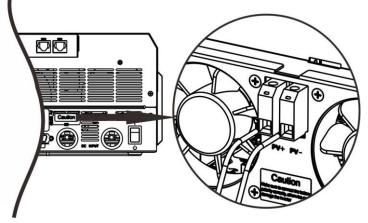
Solar Charging Mode		
INVERTER MODEL	6KW	
Max. PV Array Open Circuit Voltage	500 Vdc	
PV Array MPPT Voltage Range	120~430Vdc	
MPP Number	1	

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable

3mm max

to negative pole (-) of PV input connector.



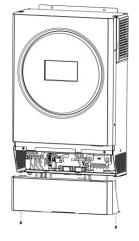
Recommended PV module Configuration

PV Module Spec.	Total solar input power	Solar input	Q'ty of modules
(reference) - 250Wp	1500W	6 pieces in series	6 pcs
- Vmp: 30.7Vdc - Imp: 8.15A	2000W	8 pieces in series	8 pcs
- Voc: 37.4Vdc	2750W	11 pieces in series	11 pcs
- Isc: 8.63A - Cells: 60	3000W	6 pieces in series 2 strings in parallel	12 pcs
	4000W	8 pieces in series 2 strings in parallel	16 pcs
	5000W	10 pieces in series 2 strings in parallel	20 pcs
	6000W	12 pieces in series 2 strings in parallel	24 pcs

PV Module Spec.	Total solar input power	Solar input	Q'ty of modules
(reference)	3330W	6 pieces in series	6 pcs
- 555Wp	3885W	7 pieces in series	7 pcs
- Imp: 17.32A	4440W	8 pieces in series	8 pcs
- Voc: 38.46Vdc - Isc: 18.33A - Cells: 110	4995W	9 pieces in series	9 pcs
	5550W	10 pieces in series	10 pcs
	6105W	11 pieces in series	11 pcs
	6660W	12 pieces in series	12 pcs

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



Communication Connection

Serial Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

Wi-Fi Connection

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with SolarPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud. For quick installation and operation, please refer to Appendix III - The Wi-Fi Operation Guide for details.



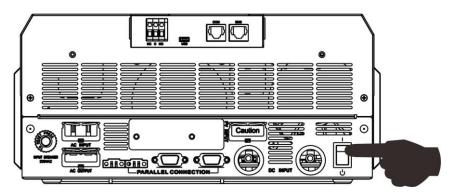
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status		Condition			ct port: NC C NO
					NO & C
Power Off	Unit is off a	ind no output is	powered.	Close	Open
	Output is p	owered from Uti	lity.	Close	Open
	Output	s Program 01	Battery voltage < Low DC warning	Open	Close
	powered	set as SUB	voltage	open	C103C
	from		Battery voltage > Setting value in		
	Battery o	r	Program 21 or battery charging	Close	Open
Power On	Solar.		reaches floating stage		
		Program 01	Battery voltage < Setting value in	Open	Close
		is set as	Program 20	Open	Close
		SBU	Battery voltage > Setting value in		
			Program 21 or battery charging	Close	Open
			reaches floating stage		

OPERATION

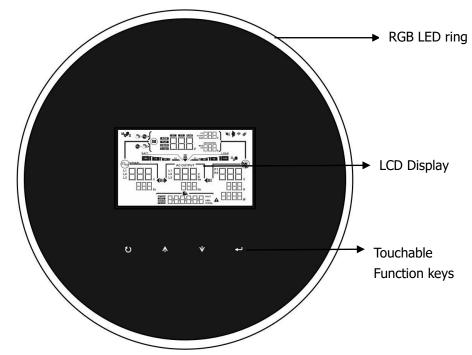
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit.

Operation and Display Panel

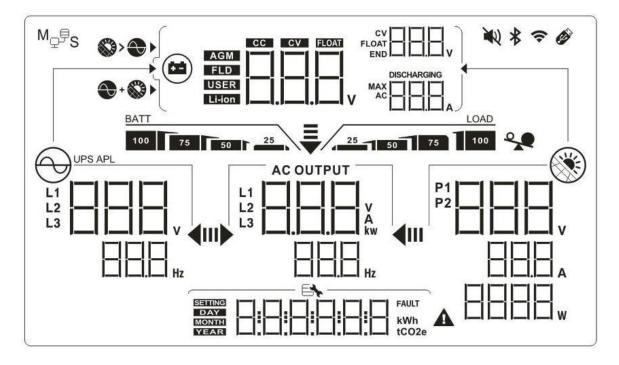
The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes one RGB LED ring, four touchable function keys and a LCD display, indicating the operating status and input/output power information.



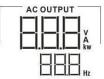
Touchable Function Keys

Function	n Key	Description
U	ESC	To exit the setting
	USB function selector To enter USB function setting	
	Up	To last selection
*	Down	To next selection
←	Enter	To confirm/enter the selection in setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
	Indicates the AC input voltage and frequency.
	Indicates the PV voltage, current and power.
	Indicates the battery voltage, charging stage, configured battery parameters, charging or discharging current.
Configuration Program and	Fault Information
	Indicates the setting programs.
	Indicates the warning and fault codes.
	Warning:
Output Information	



Indicate the output voltage, load in VA, load in Watt and output frequency.

Battery Informa	tion				
BATT					
		Indicates battery	level in battery r	node and charging status in line mode	
100 75 50	25	by 0-24%, 25-49	%, 50-74% and	75-100%.	
When battery is ch	arging, it will	present battery ch	arging status.		
Status	Battery voltag	age LCD Display			
-	<2V/cell		4 bars will flash in turns.		
Constant	2 ~ 2.083V/c	ell	The right bar will be on and the other three bars will flash in turns.		
Current mode / Constant	2.083 ~ 2.167V/cell		The right two bars will be on and the other two bars will flash in turns.		
Voltage mode	> 2.167 V/cel	The right three bars will flash.		bars will be on and the left bar	
Floating mode. Ba	atteries are ful	lly charged.	4 bars will be o	n.	
In battery mode, it		, 2	I		
Load Percentage	F	Battery Voltage		LCD Display	
		< 1.85V/cell		BATT	
Load >50%		1.85V/cell ~ 1.933V/cell			
		1.933V/cell ~ 2.017V/cell		BATT 75 50 25	
		> 2.017V/cell		100 75 50 25 BATT	
		< 1.892V/cell		BATT	
Load < 50%		1.892V/cell ~ 1.975V/cell		50 25 BATT	
		1.975V/cell ~ 2.058V/cell		75 50 25 BATT	
		> 2.058V/cell		100 75 50 25	
Load Informatio	n				
1	*	Indicates overloa	d.		
		Indicates the load	d level by 0-24%	, 25-49%, 50-74% and 75-100%.	
	LOAD	0%~	24%	25%~49%	
25 50 75	100	25		25 50	
		50%~	[,] 74%	75%~100%	
		25 50	LOAD 75	LOAD 25 50 75 100	
Charger Source	Priority Setti	ng Display			
> • • •		Indicates setting program 10 "Charger source priority" is selected as "Solar first".			
+ 🕉 🕨		Indicates setting program 10 "Charger source priority" is selected as "Solar and Utility".			
		Indicates setting program 10 "Charger source priority" is selected as "Solar only".			

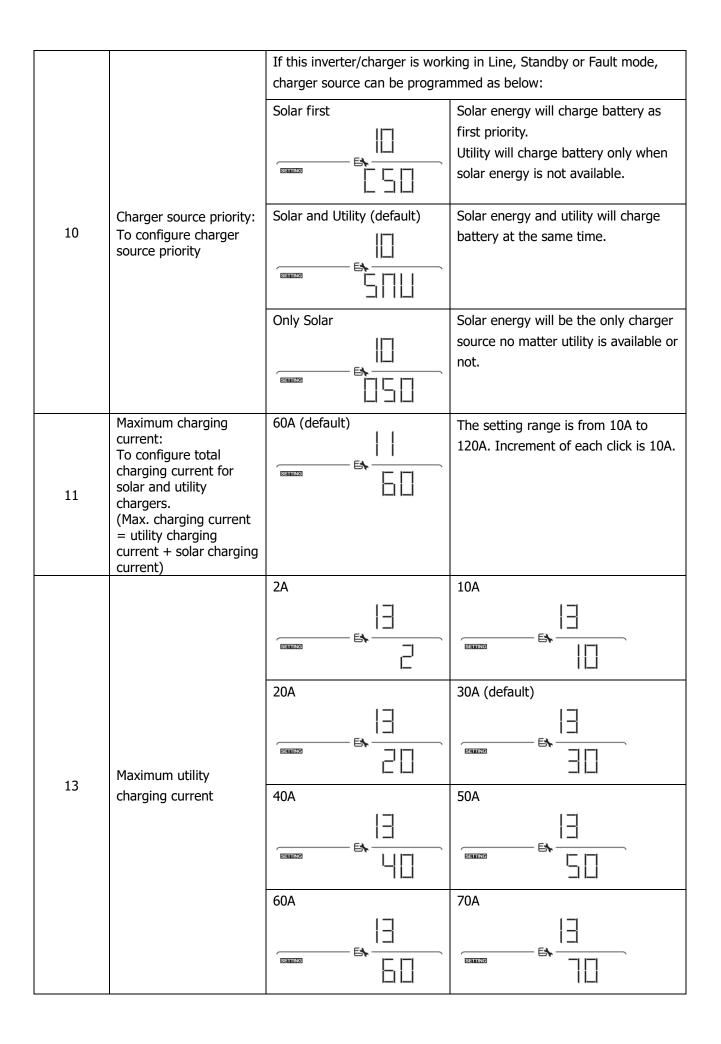
Output source priority setting display			
₹ ⊪► ∢ ⊞	Indicates setting program 01 "Output source priority" is selected as "SUB".		
	Indicates setting program 01 "Output source priority" is selected as "SBU".		
AC Input Voltage Range Set	ting Display		
UPS	Indicates setting program 02 is selected as "UPG". The acceptable AC input voltage range will be within 170-280VAC.		
APL	Indicates setting program 02 is selected as " $\Box \Box \Box$ ". The acceptable AC input voltage range will be within 90-280VAC.		
Operation Status Information	n		
	Indicates unit connects to the mains.		
	Indicates unit connects to the PV panel.		
AGM FLD USER Li-ion	Indicates battery type.		
M _Q P _S	Indicates parallel operation is working.		
	Indicates unit alarm is disabled.		
((-	Indicates Wi-Fi transmission is working.		
Ø	Indicates USB disk is connected.		

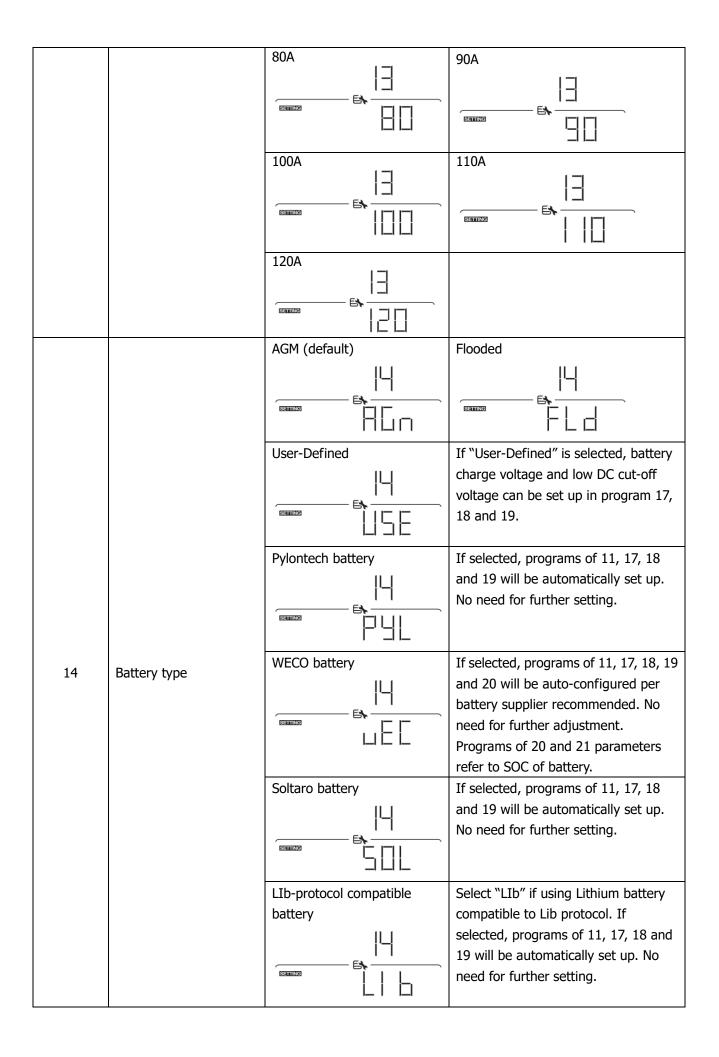
LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Selectable option	
00	Exit setting mode		
		SUB(default)	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
01	Output source priority selection		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 20 or solar and battery is not sufficient.
02	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
			If selected, acceptable AC input voltage range will be within 170-280VAC.
03	Output voltage		230V (Default)

		240Vac	
		50Hz (default)	60Hz
04	Output frequency		
		Charge battery first (default)	Solar energy provides power to charge battery as first priority.
		_05	
05	Solar supply priority		
		Power the loads first	Solar energy provides power to the
			loads as first priority.
	Overload bypass:	Bypass disable	Bypass enable (default)
06	When enabled, the unit will transfer to line	06	
	mode if overload occurs in battery mode.		
		Restart disable (default)	Restart enable
07	Auto restart when		
	overload occurs		
		Restart disable (default)	Restart enable
08	Auto restart when over		
	temperature occurs		
		Feed to grid disable	If selected, solar energy is not allowed
09		(default)	to feed to the grid.
	Solar energy feed to grid configuration		
		Feed to grid enable	If selected, solar energy is allowed to
			feed to the grid.

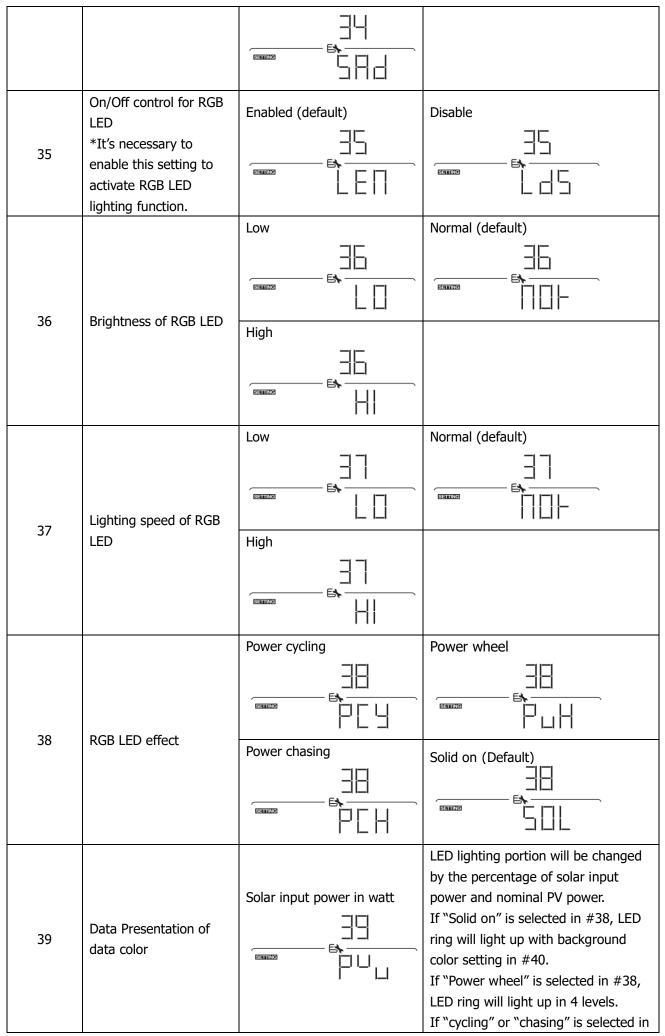




		3 rd party Lithium battery	If selected, programs of 02, 26, 27
		4	and 29 will be automatically set up.
			No need for further setting. Please contact the battery supplier for
			installation procedure.
		Default setting: 56.4V	If self-defined is selected in program
17	Bulk charging voltage	-1	14, this program can be set up.
17	(C.V voltage)		Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
		Default setting: 54.0V	If self-defined is selected in program 14, this program can be set up.
18	Floating charging voltage		Setting range is from 48.0V to 64.0V.
			Increment of each click is 0.1V.
		Default setting: 40.8V	If self-defined is selected in program
			14, this program can be set up. Setting range is from 40.8V to 48.0V.
			Increment of each click is 0.1V. Low
			DC cut-off voltage will be fixed to
10	Low DC cut off battery		setting value no matter what
19	voltage setting		percentage of load is connected.
		SOC 0% (default)	If any type of lithium battery is selected in program 14, this program
			can be set up. Setting range is from
			0% to 80%
		default setting: 46V	Setting range is from 44V to 51V and increment of each click is 1V.
20	Battery stop discharging voltage when grid is		If any time of lithium battomy is
	available	10% (default)	If any type of lithium battery is selected in program 14, this setting
			will change to SOC automatically.
			Adjustable range is from 5% to 95%.
		Battery fully charged	The setting range is FUL and then
		15	from 48V to 58V. Increment of each
			click is 1V.
21	Battery stop charging	FUL	
21	voltage when grid is available	Default setting: 54V	
		21	

		30% (default)	If any lithium battery is selected in
		21	program 14, this parameter will refer to the SOC of battery and adjustable
			from 10% to 100%. Increment of each click is 5%.
		Return to default display screen (default)	If selected, no matter how users switch display screen, it will
	Auto return to default		automatically return to default display screen (Input voltage /output voltage) after no button is pressed for
22	display screen	Stay at latest screen	1 minute. If selected, the display screen will
			stay at latest screen user finally switches.
			De aldialat aff
		Backlight on (default) 그 그	Backlight off 그 그
23	Backlight control		
		Alarm on (default)	Alarm off
24	Alarm control		
		Alarm on (default)	Alarm off
25	Beeps while primary	25	25
	source is interrupted		
		Record enable	Record disable (default)
27	Record Fault code		
		Single: This inverter is used in single phase application.	Parallel: This inverter is operated in parallel system.
	AC output mode		
28	AC output mode *This setting is only available when the		
	inverter is in standby mode (Switch off).	L1 phase	The inverter is operated in L1 phase in 3-phase application.
			שייים אין

		L2 phase	The inverter is operated in L2 phase in 3-phase application.
		L3 phase	The inverter is operated in L3 phase in 3-phase application.
29	Reset PV energy storage	Not reset(Default)	
30	Start charging time for AC charger		The setting range of start charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour.
31	Stop charging time for AC charger		The setting range of stop charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour.
32	Scheduled time for AC output on	00:00 (Default)	The setting range of scheduled Time for AC output on is from 00:00 to 23:00, increment of each click is 1 hour.
33	Scheduled time for AC output off		The setting range of scheduled Time for AC output off is from 00:00 to 23:00, increment of each click is 1 hour.
		India(Default)	If selected, acceptable feed-in grid voltage range will be 195.5~253VAC. Acceptable feed-in grid frequency range will be 49~51Hz.
34	Set country customized regulations		If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 47.5~51.5Hz.
		South America	If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 57~62Hz.



			#38, LED ring will light up in 12 levels.
		Battery capacity percentage (Default)	LED lighting portion will be changed by battery capacity percentage. If "Solid on" is selected in #38, LED ring will light up with background color setting in #40. If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels.
39	Data Presentation of data color *Energy source (Grid-PV-Battery) and battery charge/discharge status only available when		LED lighting portion will be changed by load percentage. If "Solid on" is selected in #38, LED ring will light up with background color setting in #40. If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels.
	RGB LED effect is set to "Solid on".	Energy source (Grid-PV-Battery)	If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels. If selected, the LED color will be background color setting in #40 in AC mode. If PV power is active, the LED color will be data color setting in #41. If the remaining status, the LED color will be set in #42. If selected, the LED color will be background color setting in #40 in AC mode. If PV power is active, the LED color will be data color setting in #41. If the remaining status, the LED color will be set in #42. If selected, the LED color will be background color setting in #40 in battery charging status. The LED color will be data color setting in #40 in battery charging status. The LED color will be data color setting in #41
		Battery charge/discharge status	If selected, the LED color will be background color setting in #40 in battery charging status. The LED color will be data color setting in #41 in battery discharging status.
			Orange
40	Background color of RGB LED		

		Purple		White (Default)
		rupic	1 11-1	
		SETTING		
40	Background color of			
	RGB LED	Other		
				If "other" is selected, the background
		SETTING	- ex	color is set by RGB via software.
		Pink		Orange
			41	41
		SETTING		
			P1 11	UFH
		Yellow		Green
			41	41
		SETTING		
		Blue		Sky blue
			ЦІ	
41	Data Color for RGB LED	SETTING		
			ЪLЦ	LPT LPT
		Purple		White (Default)
			41	Ч!
		SETTING		
			┝┚┟╏┝╴	
		Other		If "other" is selected, the data color is
			Цļ	set by RGB via software.
		SETTING		
		Pink		Orange
				цр
	Background color of	SETTING		
	RGB LED only available when data Presentation		-	
42	of data color is set to	Yellow		Green
	Energy source (Grid-PV-Battery).		ЦJ	цр
		SETTING		
		SERING		

		Blue	Sky blue
	Background color of	Purple	White (Default)
	RGB LED only available when data Presentation	42	ЧЭ
42	of data color is set to		
	Energy source (Grid-PV-Battery).	FUF	
		Other	If "other" is selected, the background
		님글	color is set by RGB via software.
			ic colocted in program OF this program
		can be set up.	is selected in program 05, this program
		Battery equalization	Battery equalization disable
54	Battery equalization	(Default)	54
		드닉	
			603
		58.4V (Default)	Setting range is from 48V to 64V.
	Battery equalization		Increment of each click is 0.1V.
55	voltage		
		60min (Default)	Setting range is from 5min to 900min.
56	Battery equalized time		Increment of each click is 5min.
		120min (Default)	Setting range is from 5min to 900 min. Increment of each click is 5 min.
57	Battery equalized timeout		
		30days (Default)	
50		58	Setting range is from 0 to 90 days.
58	Equalization interval		Increment of each click is 1 day
		büt.	
		Enable	Disable (Default)
59	Equalization activated		
	immediately		

			If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery		
		equalization immediately and LCD main page will shows " $\sqsubseteq \dashv$ ". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37setting. At this time, " $\sqsubseteq \dashv$ " will not be shown in LCD main page.			
		Default setting: 40.8V	Setting range is from 40.8V to 48.0V.		
			Increment of each click is 0.1V. This low DC cut-off voltage will be fixed to setting value no matter what		
60	Low DC cut off voltage on second output	0% (default)	percentage of load is connected. If any type of lithium battery is selected in program 14, this parameter value will		
			be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.		
		Disable (Default)	Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min.		
61	Setting discharge time on the 2nd output		*If the battery discharge time achieves the setting time in program 61 and the program 60 function is not triggered, the output will be turned off.		
	Scheduled time for 2nd	00:00 (Default)	Setting range is from 00:00 to 23:00. Increment of each click is 1 hour. Within scheduled on/off time setting in		
62	AC output on		program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.		
	Scheduled time for 2nd	00:00 (Default)	Setting range is from 00:00 to 23:00. Increment of each click is 1 hour. Within scheduled on/off time setting in		
63	AC output off		program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.		
95	Time setting – Minute		For minute setting, the range is from 00 to 59.		
96	Time setting – Hour		For hour setting, the range is from 00 to 23.		
97	Time setting– Day		For day setting, the range is from 00 to 31.		

98	Time setting– Month	For month setting, the range is from 01 to 12.
99	Time setting – Year	For year setting, the range is from 16 to 99.

USB Function Setting

Follow below steps to upgrade firmware.

Procedure	LCD Screen
Step 1: Insert an USB disk into the USB port (1) in product overview). Press and hold " \mathcal{O} " button for 3 seconds to enter USB Function Setting Mode. It will show " \mathscr{O} " on the top right corner and " $\vdash \mathcal{O} \sqcup$ " in LCD.	
Step 2: Press "+" button to read the file from the USB disk. If there is no burning f	ile, the LCD will alert "U01".
Otherwise it will enter the next step.	
 Step 3: Press "▲" button choose "yes" to start the firmware upgrade. Or press "Ù"or "▼" button to return to main screen. 	
Step 4: If "yes" is select, it will start the firmware upgrade. The LCD will display " $\Box \models \Box$ " and complete progress in percentage on the right. " $\Box \models \Box$ " represents 88% completion progress. Once 100% is complete, press " U " button to return to main screen.	
If no button is pressed for 1 minute, it will automatically return to main screen.	

Error message for USB On-the-Go functions:

Error Code	Messages
	No USB disk is detected.
	USB disk is protected from copy.
	Document inside the USB disk with wrong format.

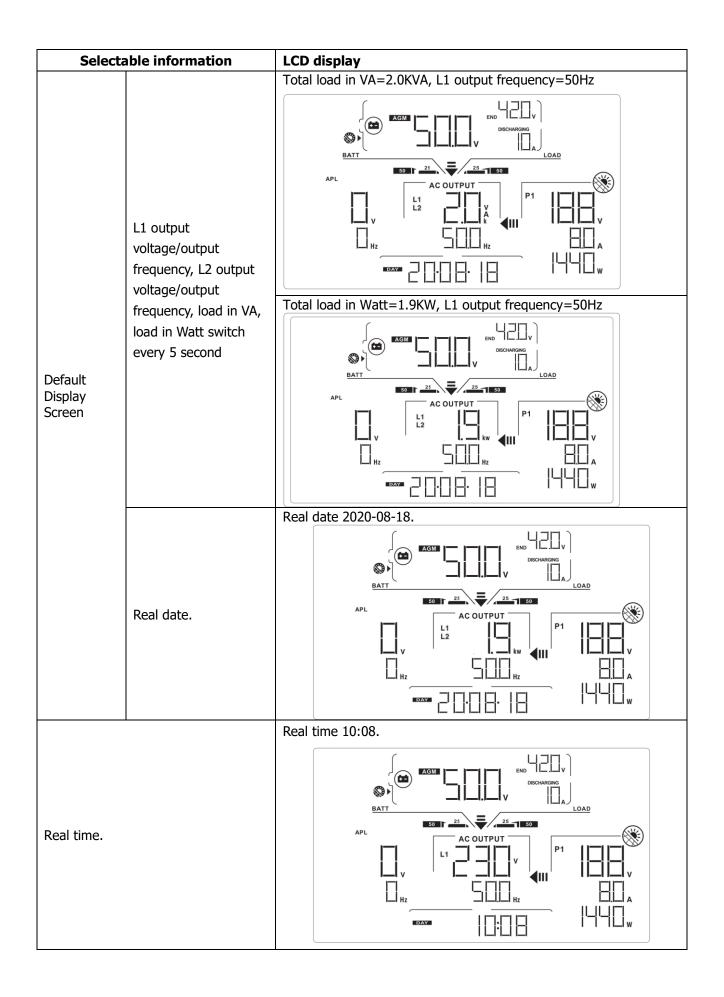
If any error occurs, error code will only show 3 seconds. After 3 seconds, it will automatically return to display screen.

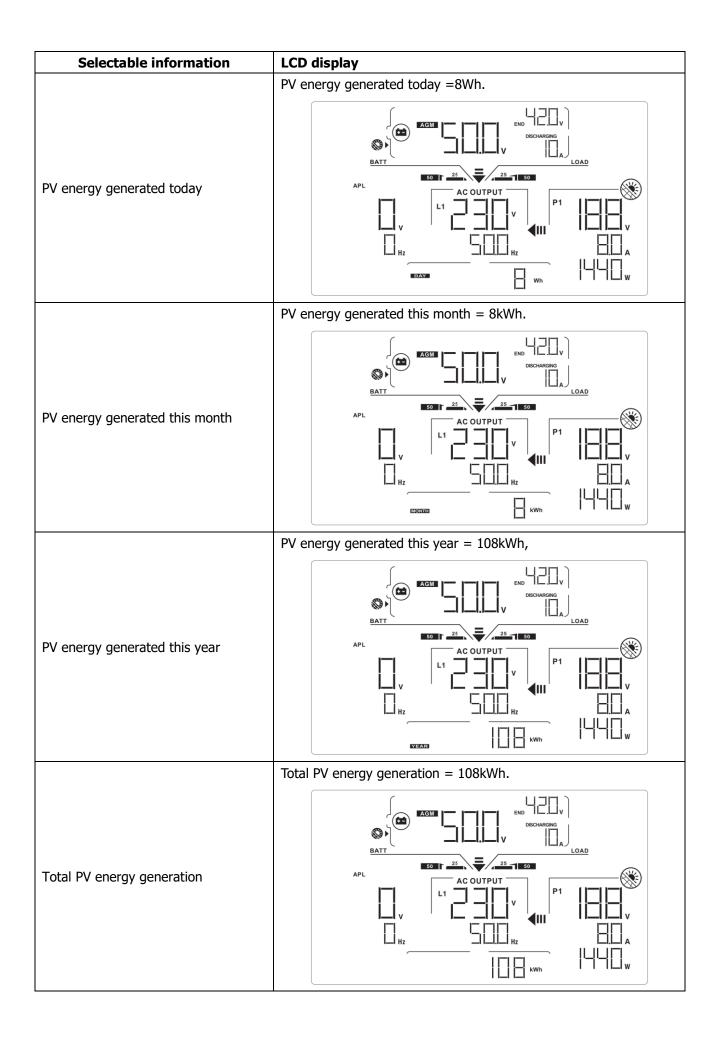
Display Setting

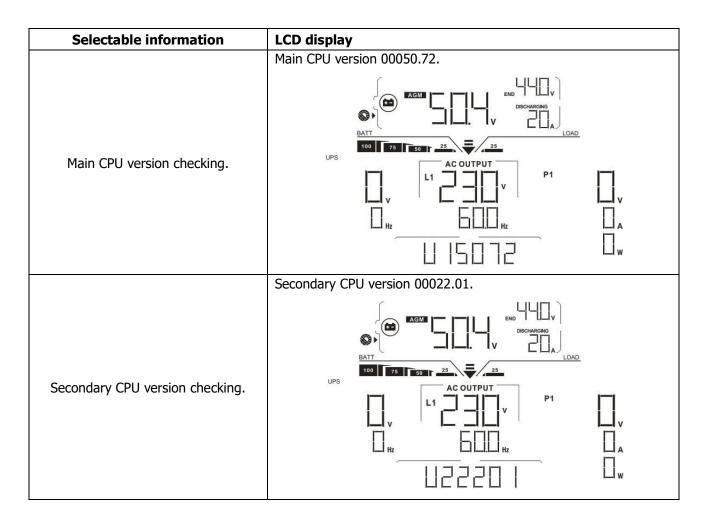
The LCD display information will be switched in turns by pressing " \bigstar " or " \bigstar " key. The selectable information is switched as the following table in order.

Selectable information		LCD display
	Utility voltage/ Utility frequency	Input Voltage=230V, Input frequency=50Hz
Default Display Screen	PV voltage/ PV current/ PV power	PV1 voltage=180V, PV1 current=8.0A, PV1 power=1440W $ \begin{array}{c} & & & & & & & & & & & & & & & & & & &$
	Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	Battery voltage=50.0V, Bulk charging voltage=56.0V, Charging current=10A

Selectable information		LCD display
		Battery voltage=54.0V, Floating charging voltage=54.0V, Charging
Default Display	Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	current=7.8A
Screen	L1 output voltage/output frequency, L2 output voltage/output frequency, load in VA, load in Watt switch every 5 second	L1 output voltage=230V, L1 output frequency=50Hz

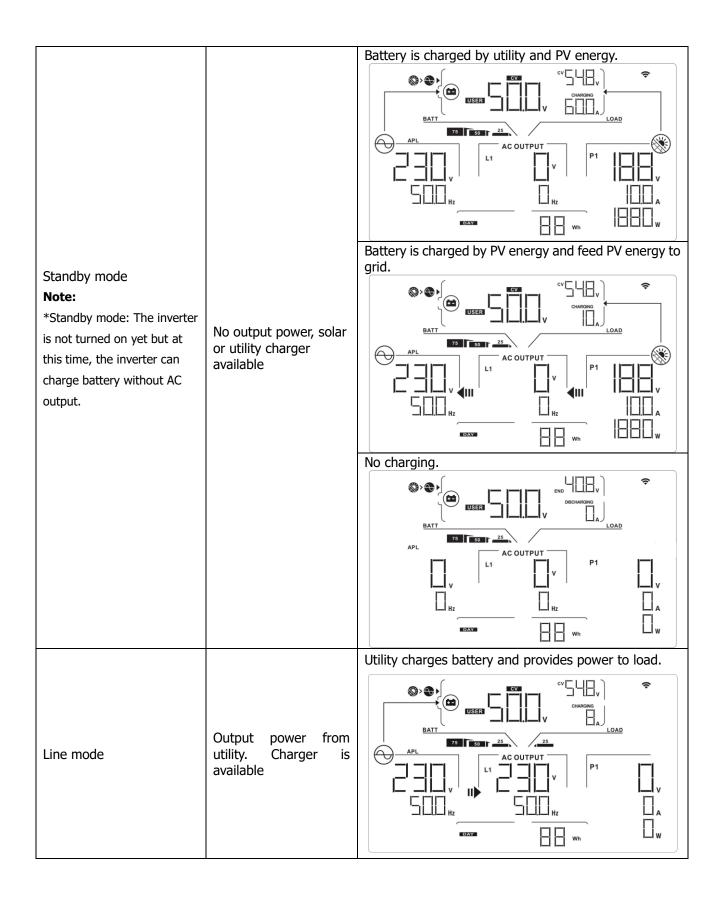


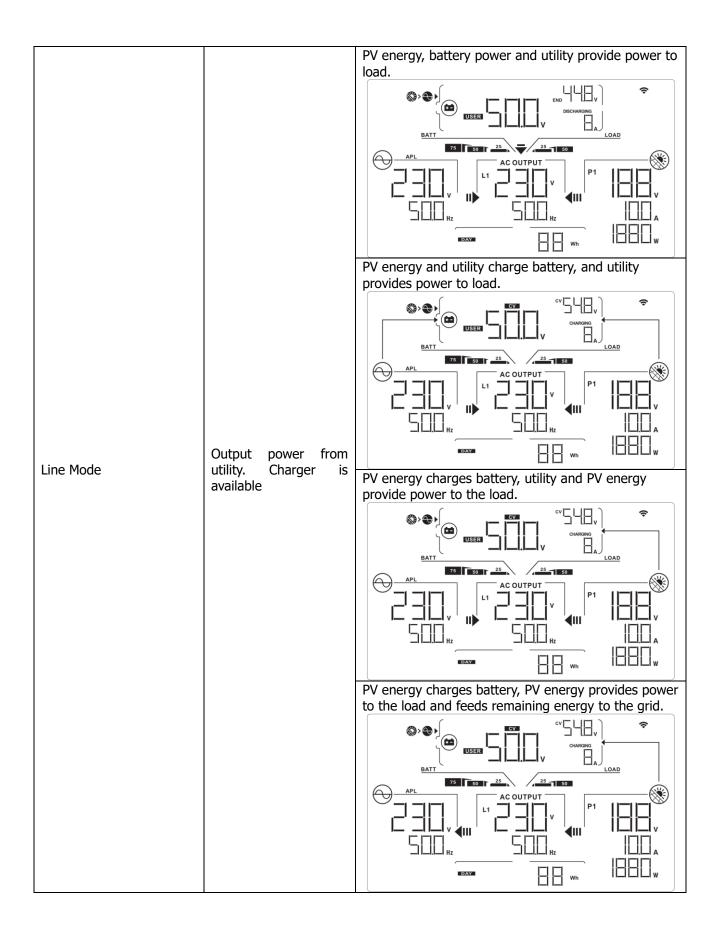


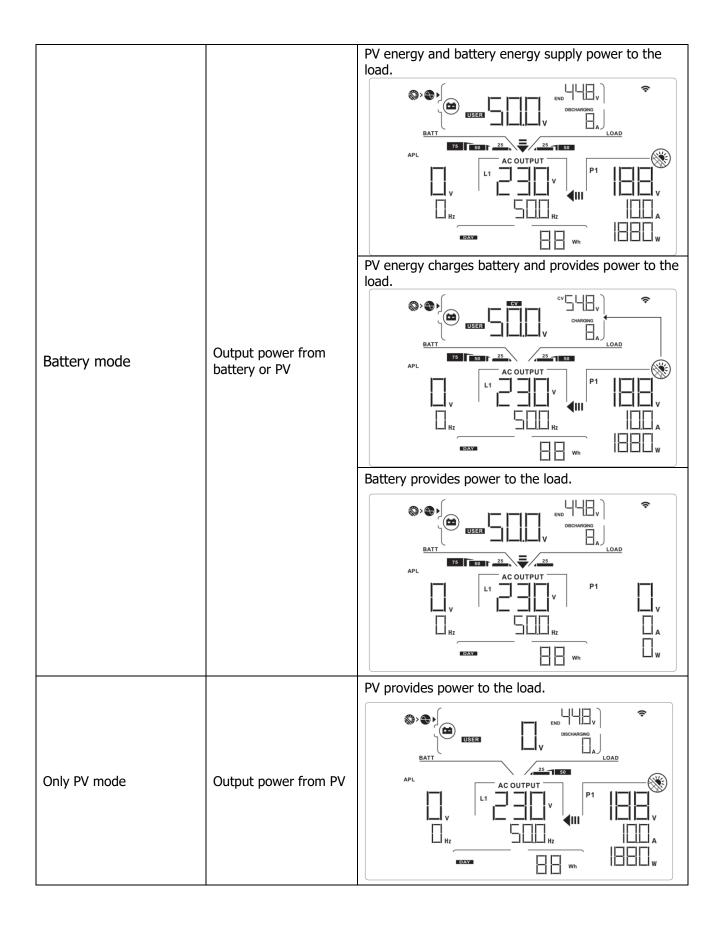


Operating Mode Description

Operating mode	Behaviors	LCD display
Standby mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output power, solar or utility charger available	Battery is charged by utility.







		No charging.
Fault mode		
Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	No output, no charging.	

Warning Indicator

Warning Code	Warning Event	Icon flashing
01	Fan locked	
02	Over temperature	
03	Battery over charged	
04	Low battery	
07	Overload	
10	Inverter power derating	
bP	Battery is not connected	
32	Communication lost between com. port and control board	

Faults Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked.	FDI
02	Over temperature	FOZ
03	Battery voltage is too high.	FUB
05	Output is short circuited.	
06	Output voltage is abnormal.	FEE
07	Overload time out.	FUJ
08	Bus voltage is too high.	
09	Bus soft start failure.	
10	PV current is over.	
11	PV voltage is over.	
12	Charge current is over.	
51	Over current or surge	
52	Bus voltage is too low.	FSC
53	Inverter soft start failure.	
55	Over DC offset in AC output	
57	Current sensor failure.	
58	Output voltage is too low.	

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

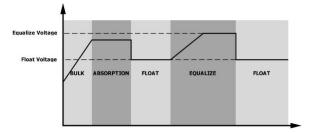
• How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 54 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 58.
- 2. Active equalization immediately in program 59.

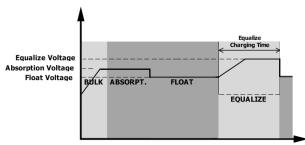
• When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

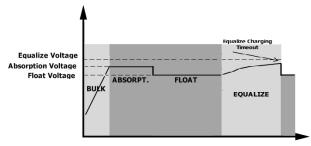


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



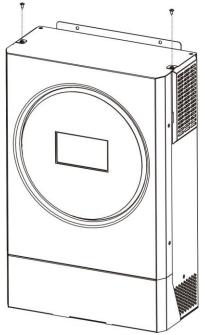
CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

Overview

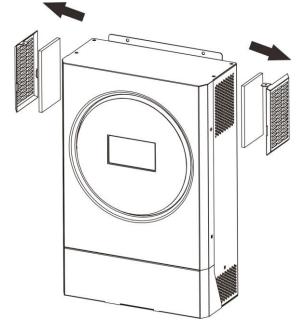
Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Remove the screws on the top of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.



Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

SPECIFICATIONS

MODEL	6KW
RATED OUPUT POWER	6000W
PV INPUT (DC)	
Max. PV Power	7000W
Max. PV Array Open Circuit Voltage	500 VDC
PV Input Voltage Range	120 VDC~500 VDC
MPPT Range @ Operating Voltage	120 VDC~430 VDC
Max. PV Array Short Circuit Current	27A
Number of MPP Tracker	1
GRID-TIE OPERATION	
GRID OUTPUT (AC)	
Nominal Output Voltage	220/230/240 VAC
	195.5~253 VAC @India regulation
Feed-in Grid Voltage Range	184 ~ 264.5 VAC @Germany regulation
5 5	184 ~ 264.5 VAC @South America regulation
	49~51Hz @India regulation
Feed-in Grid Frequency Range	47.5~51.5Hz @Germany regulation
	57~62Hz @South America
Nominal Output Current	26A
Power Factor Range	>0.99
Maximum Conversion Efficiency (DC/AC)	96%
OFF-GRID, HYBRID OPERATION	
GRID INPUT	
Acceptable Input Voltage Range	90 - 280 VAC or 170 - 280 VAC
Frequency Range	50 Hz/60 Hz (Auto sensing)
	< 10ms (For UPS)
Transfer Time	< 20ms (For Home Appliances)
	< 50ms (For parallel operation)
Rating of AC Transfer Relay	40A
BATTERY MODE OUTPUT (AC)	
Nominal Output Voltage	220/230/240 VAC
Output Waveform	Pure Sine Wave
Efficiency (DC to AC)	93%
BATTERY & CHARGER	
Nominal DC Voltage	48 VDC
Maximum Charging Current (from Grid)	120A
Maximum Charging Current (from PV)	120A
Maximum Charging Current	120A
GENERAL	
Dimension, D X W X H (mm)	140 x 295 x 468
Net Weight (kgs)	12
INTERFACE	
Parallel-able	Yes
External Safety Box (Optional)	Yes
Communication	RS232/Dry-Contact/WiFi
ENVIRONMENT	
Humidity	0 ~ 90% RH (No condensing)
Operating Temperature	-10°C to 50°C

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	 Re-charge battery. Replace battery. 	
No response after power on.	No indication.	 The battery voltage is far too low. (<1.4V/Cell) Battery polarity is connected reversed. 	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery. 	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance) 	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
Buzzer beeps	Fault code 01	Fan fault	Replace the fan.	
continuously and red LED is on.	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	 Reduce the connected load. Return to repair center 	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 10	Surge		
	Fault code 12	DC/DC over current or surge.	Postart the unit if the arrest	
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return	
	Fault code 52	Bus voltage is too low.	to repair center.	
	Fault code 55	Output voltage is unbalanced.	1	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	
	Fault code 11	Solar input voltage is more than 500V.	Solar input voltage is more than 500V.	

Appendix I: Parallel function

1. Introduction

This inverter can be used in parallel with two different operation modes.

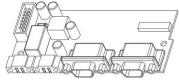
- Parallel operation in single phase is with up to 9 units. The supported maximum output power is 54KW/54KVA.
- Maximum 9 units work together to support three-phase equipment. Maximum seven units support one phase.

NOTE: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

WARNING: Please make sure all output N wires of each inverter should be connected always. Otherwise, it will cause fault in error #72.

2. Package Contents

In parallel kit, you will find the following items in the package:





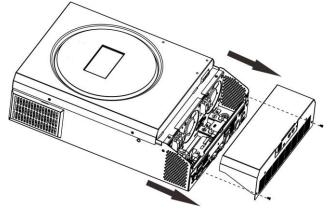
Parallel board

Parallel communication cable

Current sharing cable

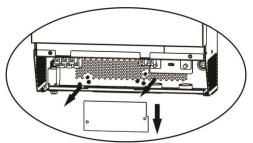
3. Parallel board installation

Step 1: Remove wire cover by unscrewing all screws.

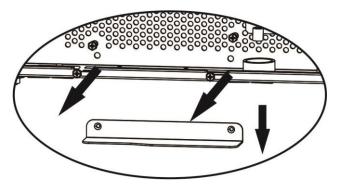


Step 2: Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the

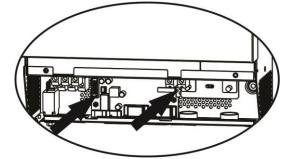
communication board.



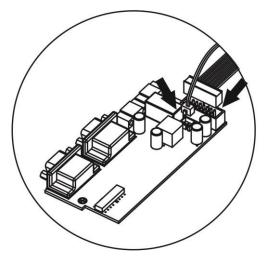
Step 3: Remove two screws as below chart to take out cover of parallel communication.



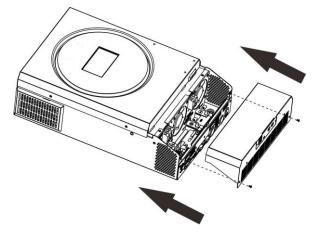
Step 4: Install new parallel board with 2 screws tightly.



Step 6: Connect 2-pin to original position.



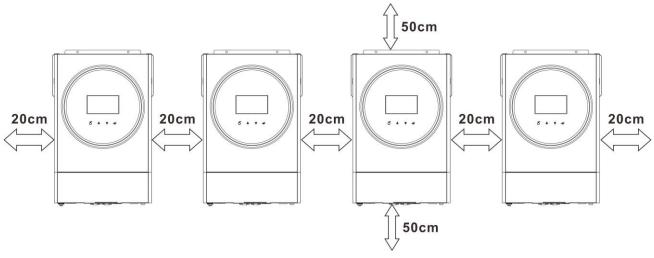
Step 7: Put communication board back to the unit.



Step 8: Put wire cover back to the unit. Now the inverter is providing parallel operation function.

4. Mounting the Unit

When installing multiple units, please follow below chart.



NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

5. Wiring Connection

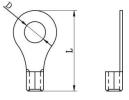
NOTICE: It's requested to connect to battery for parallel operation.

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

		Ring Terminal			Torquo	
Model	Wire Size	Cable	Dimensions		Torque	
		mm ²	D (mm)	L (mm)	value	
6KW	1*2AWG or 2*6AWG	28	6.4	42.7	2~ 3 Nm	

Ring terminal:



WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
6KW	10 AWG	1.2~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

WARNING!! Make sure all output N wires of each inverter must be connected all the time. Otherwise, it will cause inverter fault in error code #72.

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5-1 and 5-2.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
6KW	140A/70VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
6KW	80A/	120A/	160A/	200A/	240A/	280A/	320A/	360A/
UNW	230VAC							

Note1: Also, you can use 50A for only 1 unit and install one breaker at its AC input in each inverter. **Note2:** Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units

Recommended battery capacity

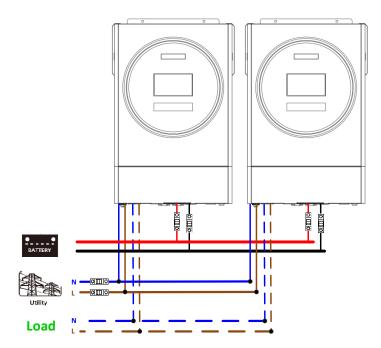
Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

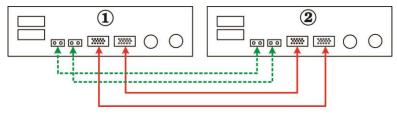
5-1. Parallel Operation in Single phase

Two inverters in parallel:

Power Connection

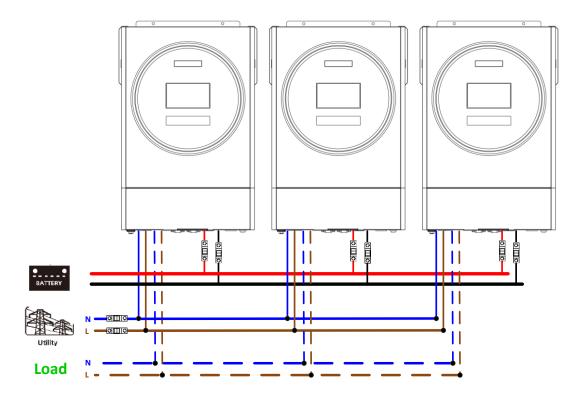


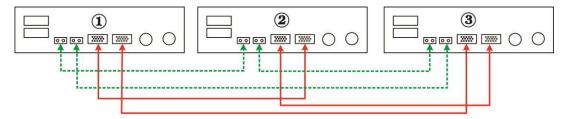
Communication Connection



Three inverters in parallel:

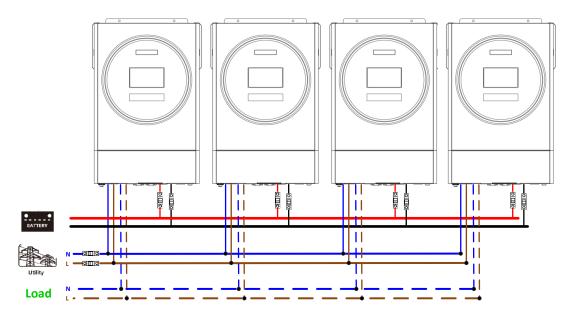
Power Connection



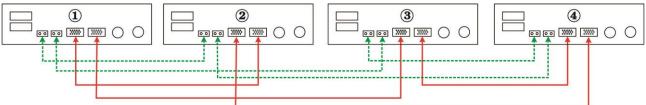


Four inverters in parallel:

Power Connection

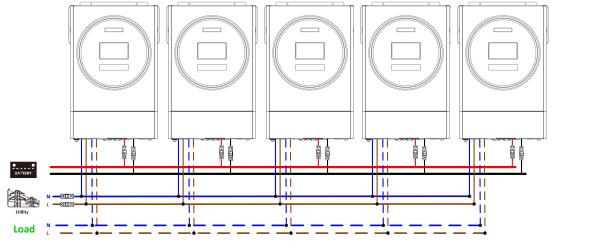


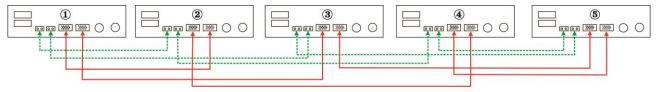
Communication Connection



Five inverters in parallel:

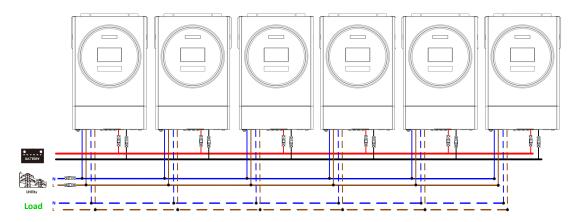
Power Connection



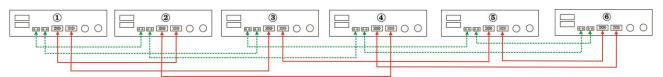


Six inverters in parallel:

Power Connection

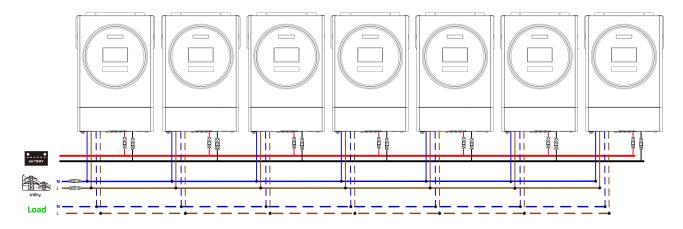


Communication Connection



Seven inverters in parallel:

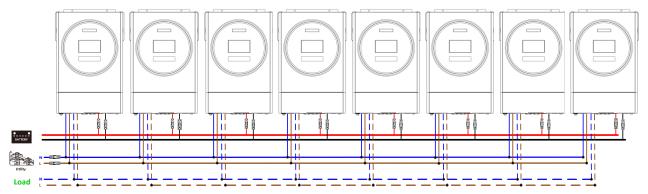
Power Connection





Eight inverters in parallel:

Power Connection

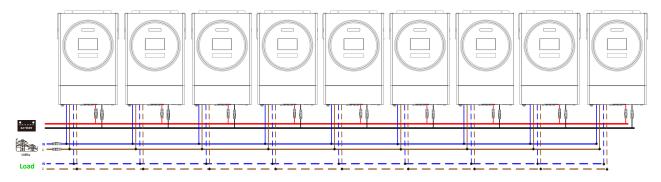


Communication Connection



Nine inverters in parallel:

Power Connection



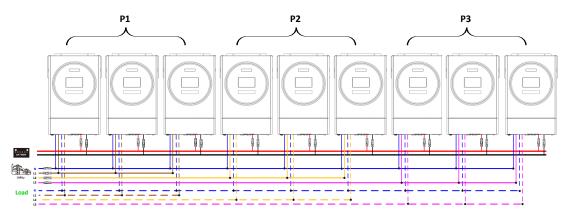
Communication Connection



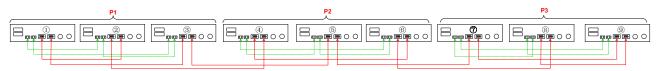
5-2. Support 3-phase equipment

Three inverters in each phase:

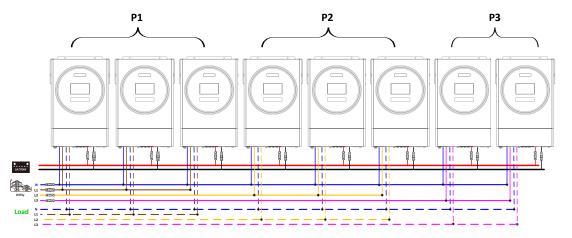
Power Connection



Communication Connection



Three inverters in one phase, three inverters in second phase and two inverter for the third phase: **Power Connection**

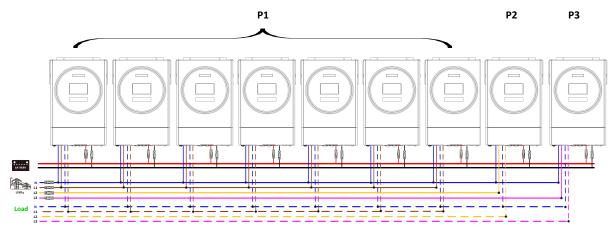


Communication Connection



Seven inverters in one phase and one inverter for the other two phases:

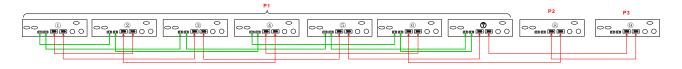
Power Connection



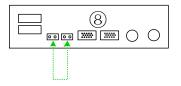
Note: It's up to customer's demand to pick 7 inverters on any phase.

P1: L1-phase, P2: L2-phase, P3: L3-phase.

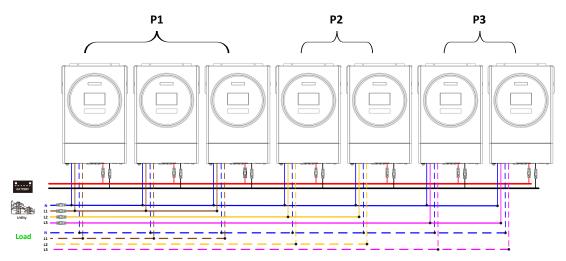
Communication Connection



Note: If there is only one unit in one phase, this unit doesn't need to connect the current sharing cable. Or you connect it like as below:



Three inverters in one phase, two inverters in second phase and two inverters for the third phase: **Power Connection**

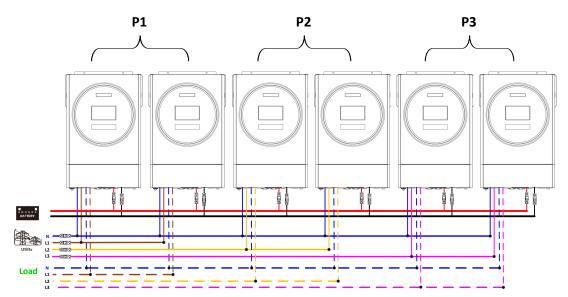


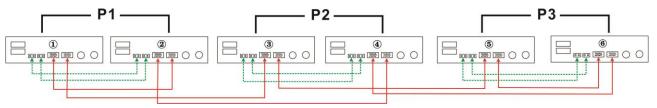
Communication Connection



Two inverters in each phase:

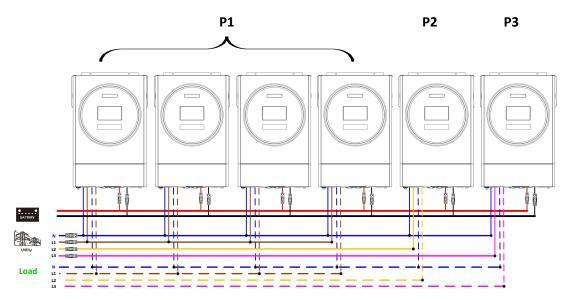
Power Connection



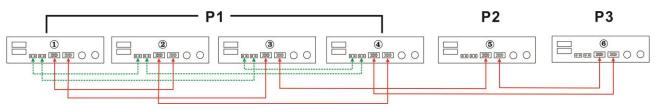


Four inverters in one phase and one inverter for the other two phases:

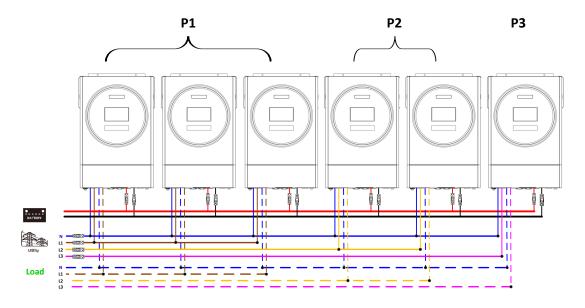
Power Connection

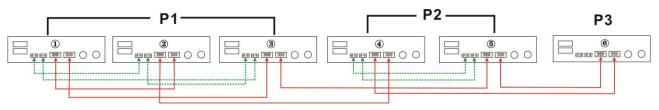


Communication Connection



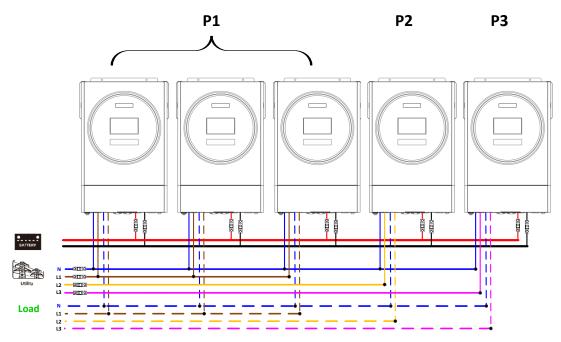
Three inverters in one phase, two inverters in second phase and one inverter for the third phase: **Power Connection**



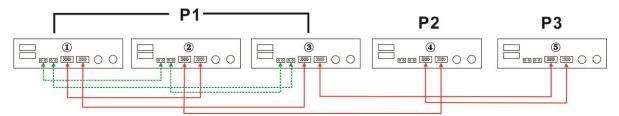


Three inverters in one phase and only one inverter for the remaining two phases:

Power Connection

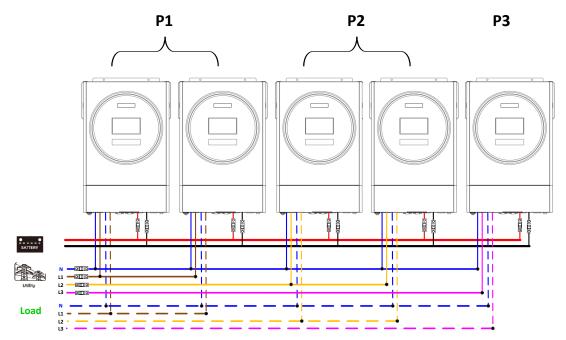


Communication Connection

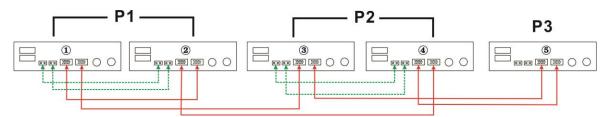


Two inverters in two phases and only one inverter for the remaining phase:

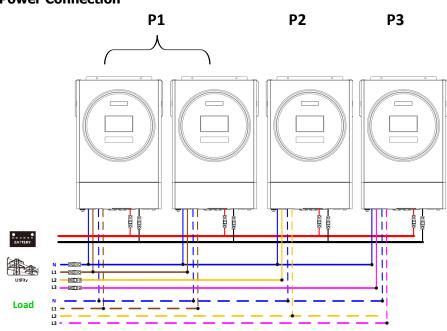
Power Connection



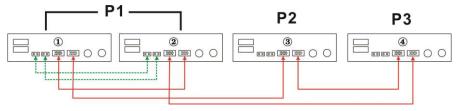
Communication Connection



Two inverters in one phase and only one inverter for the remaining phases: **Power Connection**

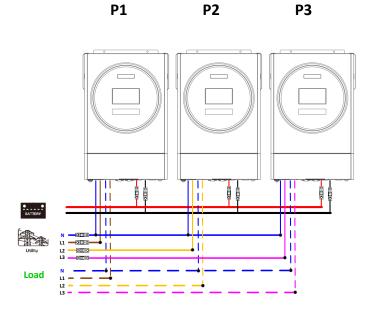


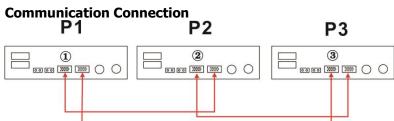
Communication Connection



One inverter in each phase:

Power Connection





WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

6. PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

7. LCD Setting and Display

Setting Program:

Program	Description	Selectable option	
		Single:	When the units are used in parallel with single phase, please select "PAL" in program 28. It is required to have at least 3 inverters or maximum 9 inverters to support
	AC output mode *This setting is only		or maximum 9 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please refers to 5-2 for detailed information.
28	available when the inverter is in standby mode (Switch off).		Please select "3P1" in program 28 for the inverters connected to L1 phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for
		L2 phase:	the inverters connected to L3 phase.
			Be sure to connect share current cable to units which are on the same phase.
		L3 phase:	Do NOT connect share current cable between units on different phases.

Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	F60
71	Firmware version inconsistent	Fll
72	Current sharing fault	F72
80	CAN fault	FBD
81	Host loss	FBI
82	Synchronization loss	FBZ
83	Battery voltage detected different	F83
84	AC input voltage and frequency detected different	FBY
85	AC output current unbalance	
86	AC output mode setting is different	FBB

Code Reference:

Code	Description	Icon on
NE	Un-identified unit for master or slave	ΠE
HS	Master unit	
SL	Slave unit	

8. Commissioning

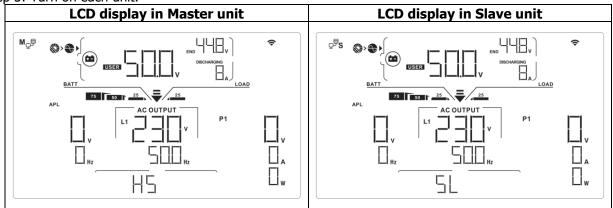
Parallel in single phase

Step 1: Check the following requirements before commissioning:

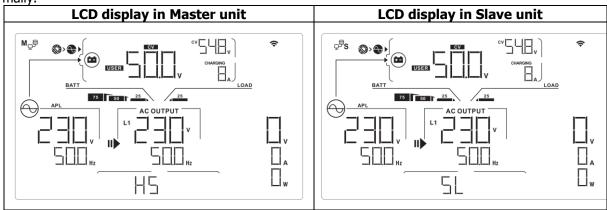
- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units. **NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined. Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Support three-phase equipment

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

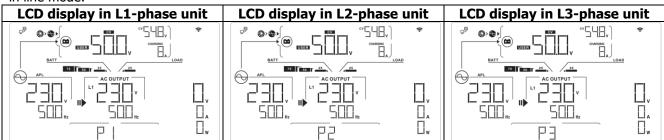
NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are

matched with unit setting, they will work normally. Otherwise, the AC icon \bigcirc will flash and they will not work in line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

-	Situation	
Fault Code	Fault Event Description	Solution
60	Current feedback into the inverter is detected.	 Restart the inverter. Check if L/N cables are not connected reversely in all inverters. For parallel system in single phase, make sure the sharing are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. If the problem remains, please contact your installer.
71	The firmware version of each inverter is not the same.	 Update all inverter firmware to the same version. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update. After updating, if the problem still remains, please contact your installer.
72	The output current of each inverter is different.	 Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer.
80	CAN data loss	1. Check if communication cables are connected well and restart the
81	Host data loss	inverter.
82	Synchronization data loss	2. If the problem remains, please contact your installer.
83	The battery voltage of each inverter is not the same.	 Make sure all inverters share same groups of batteries together. Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter. If the problem still remains, please contact your installer.
84	AC input voltage and frequency are detected different.	 Check the utility wiring conncetion and restart the inverter. Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time. If the problem remains, please contact your installer.
85	AC output current unbalance	 Restart the inverter. Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type. If the problem remains, please contact your installer.
86	AC output mode setting is different.	 Switch off the inverter and check LCD setting #28. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28.

9. Trouble shooting

If the problem remains, please contact your installer.
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Appendix II: BMS Communication Installation

1. Introduction

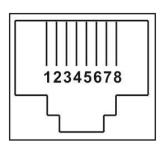
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

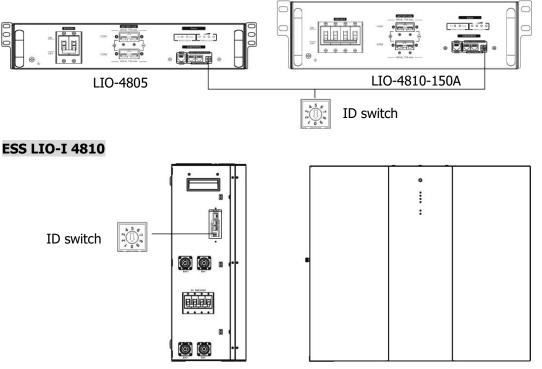
- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

Definition
RS232TX
RS232RX
RS485B
NC
RS485A
CANH
CANL
GND

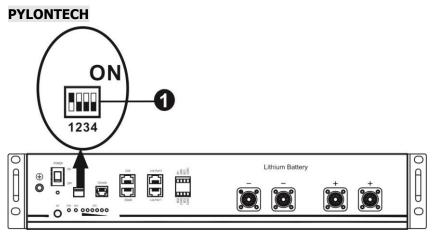




3. Lithium Battery Communication Configuration LIO-4805/LIO-4810-150A



ID Switch indicates the unique ID code for each battery module. It's required to assign a unique ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.



Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are to set up battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's necessary to set up master battery with this setting and slave batteries are unrestricted.
1: RS485	1	0	0	Multiple group condition. It's necessary to set up master battery on the first group with this setting and slave batteries are unrestricted.
baud rate=9600	0	1	0	Multiple group condition. It's necessary to set up master battery on the second group with this setting and slave batteries are unrestricted.
Restart to	1	1	0	Multiple group condition. It's necessary to set up master battery on the third group with this setting and slave batteries are unrestricted.
take effect	e effect 0 0		1	Multiple group condition. It's necessary to set up master battery on the forth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's necessary to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

NOTE: "1" is upper position and "0" is bottom position.

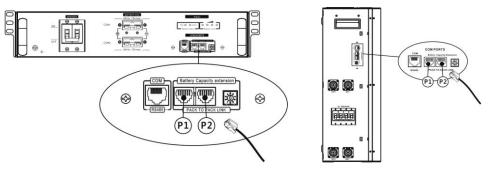
NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

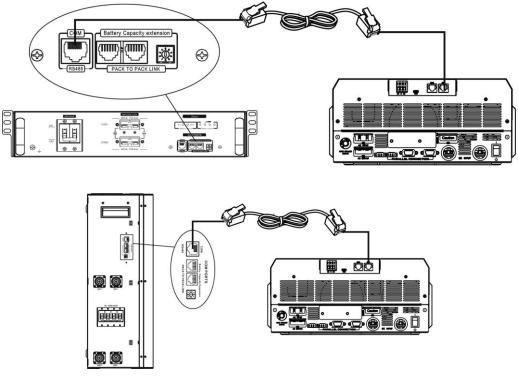
LIO-4805/LIO-4810-150A/ESS LIO-I 4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.



* For multiple battery connection, please check battery manual for the details.

Note for parallel system:

- 1. Only support common battery installation.
- Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

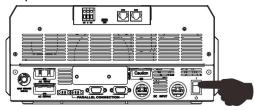
Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



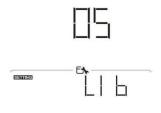
Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up. *If the manual button cannot be approached, just simply turn on the inverter module. The battery module will

Step 5: Turn on the inverter.

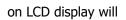
be automatically turned on.



Step 6. Be sure to select battery type as "LIB" in LCD program 5.



If communication between the inverter and battery is successful, the battery icon

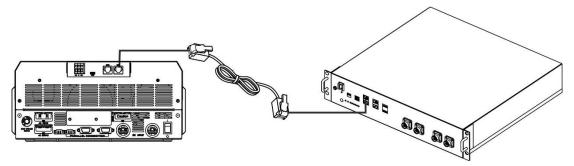


flash. Generally speaking, it will take longer than 1 minute to establish communication.

PYLONTECH

After configuration, please set up LCD panel in inverter and make wiring connection to Lithium battery as the following steps.

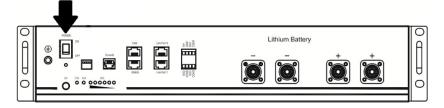
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



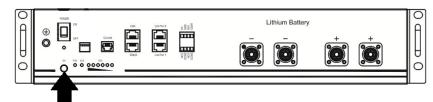
Note for parallel system:

- 3. Only support common battery installation.
- 4. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "PYL" in LCD program 5. Others should be "USE".

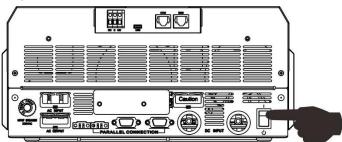
Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

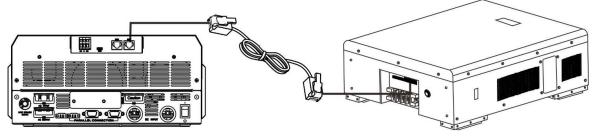


Step 5. Be sure to select battery type as "PYL" in LCD program 14.



WECO

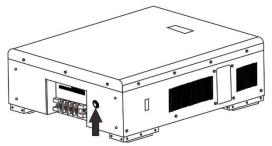
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



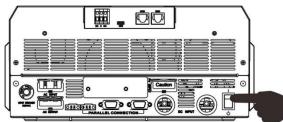
Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "WEC" in LCD program 5. Others should be "USE".

Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.

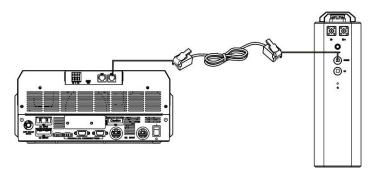


Step 4. Be sure to select battery type as "WEC" in LCD program 5.



SOLTARO

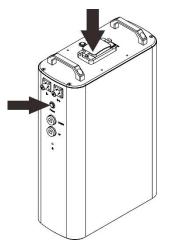
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



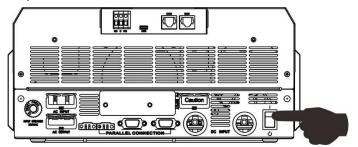
Note for parallel system:

- 1. Only support common battery installation.
- Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "SOL" in LCD program 5. Others should be "USE".

Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "SOL" in LCD program 5.





4. LCD Display Information

Press "UP" or "DOWN" key to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as below screen.

Selectable information	LCD display
Selectable information Battery pack numbers & Battery group numbers	LCD display Battery pack numbers = 3, battery group numbers = 1

5. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop
	charging and discharging battery.
6 🔺	 Communication lost (only available when the battery type is setting as "Pylontech Battery" or "WECO Battery" or "Soltaro Battery") After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
69 🔺	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
	If battery status must to charge after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
_ ▲	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharge battery.

Appendix III: The Wi-Fi Operation Guide in Remote

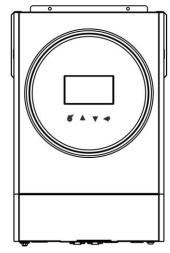
Panel

1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with SolarPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

- Delivers device status during normal operation. •
- Allows to configure device setting after installation. •
- Notifies users when a warning or alarm occurs. •
- Allows users to query inverter history data.





2. SolarPower App

2-1. Download and install APP

Operating system requirement for your smart phone:

👾 Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download SolarPower App.





Android system



Or you may find "SolarPower" app from the Apple® Store or "SolarPower Wi-Fi" in Google® Play Store.



2-2. Initial Setup

Step 1: Registration at first time

After the installation, please tap the shortcut icon 🔊 to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. Fill in all required information and scan the remote box PN by

tapping 😑 icon. Or you can simply enter PN directly. Then, tap "Register" button.

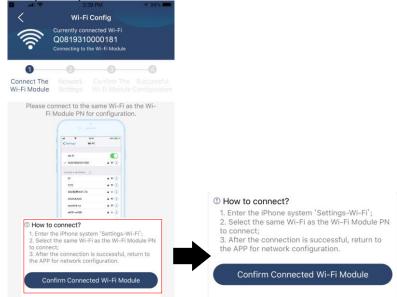
Stati Stati	26 5:29	
VI.C	N1.0	
Please enter user r	ame	all 🗢 下午2:18 🚽 985
i lease enter aser i	lante	C Register
Please enter the pa	assword	Please enter user name
Remember Me		
		Please enter the password
Log	jin	Please enter the password
Wi-Fi G	Config	Please enter email
		Please enter the phone number
		Please enter the Wi-Fi Module PN
		Register
Do not have an acco	unt?Pleas <mark>e Register</mark>	

Then, a "Registration success" window will pop up. Tap "Go now" to continue setting local Wi-Fi network connection.



Step 2: Local Wi-Fi Module Configuration

Now, you are in "Wi-Fi Config" page. There are detailed setup procedure listed in "How to connect?" section and you may follow it to connect Wi-Fi.



Enter the "Settings→Wi-Fi" and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi PN number and enter default password "12345678".



Then, return to SolarPower APP and tap " successfully.

Confirm Connected Wi-Fi Module " button when Wi-Fi module is connected

Step 3: Wi-Fi Network settings

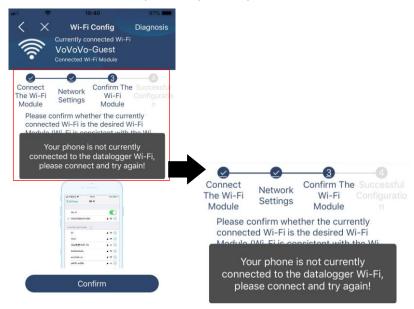
Tap 🛜 icon to select your local Wi-Fi router name (to access the internet) and enter password.

•)))	Wi-Fi Config Dia Currently connected Wi-Fi Q0818010011284 Connected Wi-Fi Module	ignosis <	Q081	f i-Fi Config ly connected Wi 801001128 ed Wi-Fi Module	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•))) > ×			Diagnosis
	Network Settings Wi-Fi Medule wireless router to e a transmission	n Moc ensure Plea	Wi-Fi Netwo dule Settir	igs WI-Fi Module		Connect The Wi-Fi Module Please con data transp	e Settings	Confirm The Wi-Fi Module	Configuratio
Router	Please enter a WI-Fi name		uter wifi_te		(:	Router	Succes	sful setup	÷
Password	Please enter the password	Pass	sword •••••	•••	~		"he Wi-Fi Mod blease wait	lule is restarting	g,
	Setting			Setting			7	⁷ S	

Step 4: Tap "Confirm" to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.

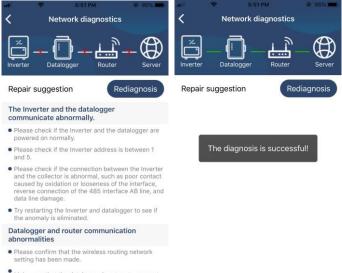


If the connection fails, please repeat Step 2 and 3.



Diagnose Function

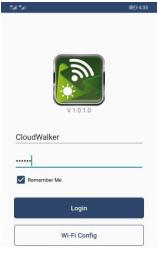
If the module is not monitoring properly, please tap "Diagnosis" on the top right corner of the screen for further details. It will show repair suggestion. Please follow it to fix the problem. Then, repeat the steps in the chapter 4.2 to re-set network setting. After all setting, tap "Rediagnosis" to re-connect again.



 Make sure that the datalogger is set up to connect to AP hotspots sent by hardware devices such as wireless routers instead of virtual AP hotspots.

2-3. Login and APP Main Function

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login. Note: Tick "Remember Me" for your login convenience afterwards.



Overview

After login is successfully, you can access "Overview" page to have overview of your monitoring devices, including overall operation situation and Energy information for Current power and Today power as below diagram.

tai tai		Ì	att) 4:45
	Overvie	w	
Devices	Offline		
	O Alarm		
Energy			
Current Power:0	.0kW Toda	y Power:0.0kWl	1
1.20			
1.00			
0.80			
0.60			
0.40			
0.20			
0.00			
0 2 4	6 8 10 12	14 16 18 20	22 24
(1)			2)
Overview	Devices	N	Ae .

Devices

Tap the 📃 icon (located on the bottom) to enter Device List page. You can review all devices here by adding or deleting Wi-Fi Module in this page.

arrier २		се	Delete devi	ce	
0	1:52 PM Device List	Ð	09:06 Devic	e List	∎ ا⊫ اוי \$ ⊕
Q Please enter the a	alias or SN of device		Q Please enter the alia	is or sn of device	2
All status 🗸	Alias A-2	z ~	All status ∽	Alias A	-Z~
• 55355538 Device SN:5538 Wi-Fi Module P		>	W08195309818370F(Device SN:W08195309818370 Wi-Fi Module PN:W081953098	0F0101 >	Delete
				5553535 195310538330F01 N:W081953105383	

Tap (D) icon on the top right corner and manually enter part number to add device. This part number label is pasted on the bottom of inverter. After entering part number, tap "Confirm" to add this device in the Device list.

8

Overview

8 Me

ati	÷	20:09	98% -+			•11	4G 21:	18 9	9% (
<	A	dd Device	and and a second se			<	Add D	evice	
	Please scan the	PN QR code for sca	nning)	Please	e enter the Wi-	Fi Module PN	
				Part number label is		(GMT Kong S	+08:00) Beijing,	Chongqing, Hong umpur, Singapore	~
			and a	pasted on the bottom of					
				inverter.			Cont	ïrm	
		T	and the second s			<	4G Add D		
						H1617	400159159		
						(GMT	+08:00) Beijing,	Chongqing, Hong umpur, Singapore	~
	M	anual input				Kong	special Adminit	umpur, singapore	
							Con	firm	

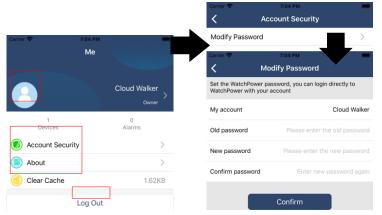
For more information about Device List, please refer to the section 2.4.

(1)

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ME

In ME page, users can modify "My information", including [User's Photo], [Account security], [Modify password], [Clear cache], and [Log-out], shown as below diagrams.



2-4. Device List

In Device List page, you can pull down to refresh the device information and then tap any device you want to check up for its real-time status and related information as well as to change parameter settings. Please refer to the parameter setting list.

	Devid	5 PM ce List	 70% 1 		2:05 PM Device Lis	t	- 70% =	<	а:25 РМ 10031706103300 Battery Mode	© 62% ■ ♪
Q P	lease enter the ali				iter the alias or s			0.0H2 .		229.5V 0.0W
	<u>All status</u> ∽	Alias A-	<u>-z</u> ~	<u>All statu</u>	<u>s</u> ~	<u>Alias A-Z</u>	~		DVVERTER	
	ALC: NO	i to refresh d: Today 14:15 03300		Device	031706103300 e SN:10031706103 ogger PN:Q081931	300	>	o.ov holds		26.2V
	Device SN:100317 Datalogger PN:Q0		>					Basic	Information	product Info
	Datalogger PN.Qt	3819310000181						Grid Voltage		0.0V
								Grid Frequen	су	0.0Hz
								PV Input Volt	age	0.0V
								Battery Volta	je	26.2V
								Battery Capa	sity	100%
								Battery Charg	jing Current	OA
								Battery Disch	arge Current	OA
		_	-				-	AC Output Vo	Itage	229.5V
0		vices	8 Me	Overview	Devices		B) Me	AC Output Fr	equency	60.0Hz

Device Mode

On the top of screen, there is a dynamic power flow chart to show live operation. It contains five icons to present PV power, inverter, load, utility and battery. Based on your inverter model status, there will be [Standby Mode], [Line Mode], [Battery Mode].

[Standby Mode] Inverter will not power the load until "ON" switch is pressed. Qualified utility or PV source can charge battery in standby mode.



[Line Mode] Inverter will power the load from the utility with or without PV charging. Qualified utility or PV source can charge battery.



[Battery Mode] Inverter will power the load from the batter with or without PV charging. Only PV source can charge battery.



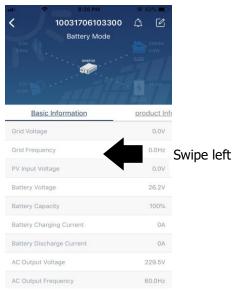
Device Alarm and Name Modification

In this page, tap the 🖾 icon on the top right corner to enter the device alarm page. Then, you can review alarm history and detailed information. Tap the 🖾 icon on the top right corner, a blank input box will pop out. Then, you can edit the name for your device and tap "Confirm" to complete name modification.

Emergency calls only • • 660 • 928318011000 • 0012 • Battery mod • 0012 •		Camer P Edit PM 9293170610301 Battery Mode Modify device alias	2 A C
	100.0%	92931706103012	ation
Basic information Product inf	formation Rated info	Grid	.ov
Grid Voltage	0.0V	Grie Cancel Co	nfirm
Grid Frequency	0.0Hz	PV super voltage	J.0V
PV Input Voltage	302.7V	Battery Voltage	47.9V
Battery Voltage	28.3V	Battery Capacity	37%
Battery Capacity	100%	Battery Charging Current	AO
		Battery Discharge Current	OA
Battery Charging Current	AO	AC Output Voltage	230.5V
Battery Discharge Current	0A	AC Output Frequency	49.9Hz
AC Output Voltage	230.2V	AC Output Apparent Power	OVA

Device Information Data

Users can check up [Basic Information], [Product Information], [Rated information], [History], and [Wi-Fi Module Information] by swiping left.



[Basic Information] displays basic information of the inverter, including AC voltage, AC frequency, PV input voltage, Battery voltage, Battery capacity, Charging current, Output voltage, Output frequency, Output apparent power, Output active power and Load percent. Please slide up to see more basic information.

[Production Information] displays Model type (Inverter type), Main CPU version, Bluetooth CPU version and secondary CPU version.

[Rated Information] displays information of Nominal AC voltage, Nominal AC current, Rated battery voltage, Nominal output voltage, Nominal output frequency, Nominal output current, Nominal output apparent power and Nominal output active power. Please slide up to see more rated information.

[History] displays the record of unit information and setting timely.

[Wi-Fi Module Information] displays of Wi-Fi Module PN, status and firmware version.

Parameter Setting

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, [Output Setting], [Battery Parameter Setting], [Enable/ Disable items], [Other Settings], [Restore to the defaults] to illustrate.

Carrier 🗢	6:55 PM		-
< 0.04 0.042	92931706103012 Battery Mode	₽ . 🚵 . 🐼	230.0V 0.0W 47.9V
1	Parameter Setting	37.0% Wi	-Fi Mod
Output Sett	ing		>
Battery Par	ameter Setting		>
Enable/Disa	ble items		>
Restore to t	the defaults		>
Time zone :	setting		>
	le configuration		

There are three ways to modify setting and they vary according to each parameter. a) Listing options to change values by tapping one of it.

b)Activate/Shut down functions by clicking "Enable" or "Disable" button.

c) Changing values by clicking arrows or entering the numbers directly in the column. Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

Parameter setting list:

Item		Description		
Output setting	Output source	To configure load power source priority.		
	priority			
	AC input range	Input voltage range selection		
	Output voltage	To set output voltage.		
	Output	To set output frequency.		
	frequency			
Battery	Battery Type	Select connected battery type		
parameter	Battery Cut-off	Set battery cut-off voltage		
setting	Voltage			
	Bulk Charging	Set battery bulk charging voltage		
	Voltage			
	Battery Float	Set battery floating charging voltage		
	Voltage			
	Max Charging	To configure total charging current for solar and utility chargers.		
	Current			
	Max AC			
	Charging	Set maximum utility charging current		
	Current			
	Charging	To configure charger source priority		
	Source Priority			
	Back To Grid	Set battery voltage to stop discharging when grid is available		
	Voltage			
	Back To			
	Discharge	Set battery voltage to stop charging when grid is available		
-	Voltage			
Enable/Disable Overload Auto		If disabled, the unit won't be restarted after overload occurs.		
Functions	Restart			

	Overload Temperature Auto Restart	If disabled, the unit won't be restarted after over-temperature fault is solved.	
	Overload Bypass	If enabled, the unit will enter bypass mode when overload occurs.	
	Beeps While Primary Source Interrupt	If enabled, buzzer will alarm when primary source is abnormal.	
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.	
	Backlight	If disabled, LCD backlight will be off when panel button is not operated for 1 minute.	
	LCD Screen Return To	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output	
	Default Display	voltage) after no button is pressed for 1 minute.	
	Fault Code	If enabled, fault code will be recorded in the inverter when any fault	
	Record	happens.	
	Solar Feed To Grid	If selected, solar energy is allowed to feed to the grid.	
	Solar Supply Priority	Set solar power as priority to charge the battery or to power the load.	
	Reset PV Energy Storage	If clicked, PV energy storage data will be reset.	
	Start Time For Enable AC Charge Working	The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.	
Other Cattings	Ending Time For Enable AC Charge Working	The setting range of stop charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.	
Other Settings	Scheduled Time For AC Output On	The setting range of scheduled time for AC output on is from 00:00 to 23:00. The increment of each click is 1 hour.	
	Scheduled Time For AC Output Off	The setting range of scheduled time for AC output off is from 00:00 to 23:00. The increment of each click is 1 hour.	
	Country Customized	Select inverter installed area to meet local regulation.	
	Regulations		
Restore to the	Set Date Time	Set date time.	
default	This function is to restore all settings back to default settings.		
uciduit			